

1. An aqueous reactant stream (8 mol A/liter) passes through a mixed flow reactor followed by a plug flow reactor. Find the concentration at the exit of the plug flow reactor if in the mixed flow reactor $C_A = 2$ mol/liter. The reaction is second-order with respect to A. and the volume of the plug flow unit is three times that of the mixed flow unit. (15%)
2. The elementary liquid-phase-series reaction $A \xrightarrow{k_1} R \xrightarrow{k_2} S$ is carried out in a batch reactor with the initial concentration, C_{A0} . The desired product is R and its reaction rate can be expressed as $r_R = k_1 C_A - k_2$. Find the maximum concentration of R . (15%)
3. The elementary irreversible liquid-phase reaction, $A + B \rightarrow C$, is carried out in a mixed flow reactor. An equal molar feed in A and B enters at 27°C , and the volumetric flow rate is $2 \text{ dm}^3/\text{s}$ and $C_{A0} = 0.5 \text{ kmol/m}^3$.
 - (a) Determine the reactor volume to achieve 85% conversion when operated adiabatically. (10%)
 - (b) Calculate the reactor volume to achieve the same conversion with heat exchanger, where U is $100 \text{ cal/s}\cdot\text{m}^2\cdot\text{K}$ and the heat-transfer area is 0.21 m^2 . The coolant fluid is kept at 27°C . (10%)

Additional information:

$$H_A(273\text{K}) = -20 \text{ kcal/mol}, H_B(273\text{K}) = -15 \text{ kcal/mol}, H_C(273\text{K}) = -41 \text{ kcal/mol}$$

$$C_{PA} = C_{PB} = 15 \text{ cal/mol}\cdot\text{K}, C_{PC} = 30 \text{ cal/mol}\cdot\text{K}, k = 0.01 \text{ dm}^3/\text{mol}\cdot\text{s at } 300\text{K}, E = 10 \text{ kcal/mol.}$$

4. One mole of an ideal gas for which $C_v = 25.10 \text{ J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$ expands adiabatically from an initial state at 340 K and 5 bar to a final state where its volume has doubled. Please find the final temperature of the gas, the work done and the entropy change of the gas, for (a) a reversible expansion and (b) a free expansion of the gas into an evacuated space (*Joule expansion*). (20%)
5. A liquid mixture of species 1 and 2 for which $x_1 = 0.6$ is in equilibrium with its vapor at 144°C . Please calculate the equilibrium pressure (P) and the composition (y_1) of vapor phase from the following information: (15%)
 - * $\ln \gamma_1 = Bx_2^2, \quad \ln \gamma_2 = Bx_1^2$
 - * $P_1^{sat} = 75.20, \quad P_2^{sat} = 31.66 \text{ kPa (at } 144^\circ\text{C)}$
 - * The system forms an azeotrope at 144°C for which $x_1^{az} = y_1^{az} = 0.294$
6. A steam of air at atmospheric pressure is cooled continuously from 38°C to 15°C . The volumetric flow is $0.5 \text{ m}^3\cdot\text{s}^{-1}$ (as measured at 101.33 kPa and 25°C). The temperature of the ambient air to which heat is discarded is 38°C . What is the minimum power requirement of a mechanical refrigeration system designed to accomplish the necessary cooling? Assume air as an ideal gas with $C_p = (7/2)R$. (15%)